



Let us prove to you that Wolf River Machine is the right choice to provide your custom machined parts. We strongly feel that successfully delivering what you need starts with working together to understand the unique needs of every customer. This begins with these key values:

- Building relationships and understanding the unique needs of each customer
- Quickly and honestly responding to all inquiries accurately
- Dedicating the time and effort to do whatever it takes to meet customer needs

Facility:

- New 6,000 sq ft state of the art shop built in 2018 on Levi Dr in Greenville
- 4,500 sq ft of clean manufacturing space with epoxy floors
- Isolated concrete pads for individual machines
- 1,500 sq ft of office space – 1,500 sq ft mechanical room/storage

Software:

- 2019 GibbsCam Production Polar & Cylindrical Turning/Advanced Milling w/HS roughing
- 2019 E-Net DNC for program transfer to machines
- 2019 eDrawings

Turning:

2012 Doosan Puma 300 ML w/Fanuc-I Control

- Capacity – 50.4" travel between centers
- 15.7" Max Turning Diameter
- Live Tooling C-axic
- Parts Catcher

Daewoo Puma 10HC w/ Fanuc OT Control

- Capacity – parts under 3" dia up to 6' long – parts between 3" and 14" dia up to 20" long
- 14" Max Turning Diameter up to 20" long
- 3" Thru Spindle Capacity up to 6' long
- Bar Puller for programmable material feed with parts catcher

Milling:

2018 YCM NTV 158B

- Travel: x: 60" y: 30" z: 27"
- 50 Taper Spindle/24 position tool changer
- 10,000 RPM thru coolant spindle

2016 & 2019 YCM NXV 2040 w/Fanuc Control

- Travel: x: 40" y: 20.5" z: 21"
- 40 Taper spindle/24 position tool changer
- 12,000 RPM thru coolant spindle

2007 Bridgeport/Hardinge 760 XP3 w/ Fanuc 18i MB Control

- Travel: x: 30" y: 24" z: 24"
- 40 Taper spindle/30 position tool changer
- 12,000 RPM thru coolant spindle
- Equipped with Renishaw probes

Bridgeport EZ Trak SX

- EZ Trak CNC Programming
- Travel: x: 30" y: 12" z: 21"
- 300 lb capacity

Tapping: S-36 Pneumatic Flexarm

- Tap Capacity: up to 9/16"
- Work Envelope 14" – 51"

Cutting:

Hyd-Mech 21A Series 2 Automatic Band Saw

- 13" x 18" Capacity w/Automatic

Welding: GMAW, GTAW, SMAW

Press: 40 Ton Dake Hydraulic Press

Inspection (Calibrated Regularly)

- 2' x 3' Starrett granite table w/Height Gauges/Bore Gauges/Indicators
- Inspection Pins
- 0-12" Micrometers
- 6" – 42" Calipers

Material Handling: 2007 Komatsu 5,000lb lift truck