



Let us prove to you that Wolf River Machine is the right choice to provide your custom machined parts. We strongly feel that successfully delivering what you need starts with working together to understand the unique needs of every customer. This begins with the values of

- Building relationships and understanding the unique needs of each customer
- Quickly and honestly responding to all inquiries accurately
- Dedicating the time and effort to do whatever it takes to meet customer needs

**Facility:** 1,600 sq ft of clean manufacturing space – additional 1,600 sq ft of storage - 14' overhead door

**Software:**

- 2014 GibbsCam Production Turning/Milling (accepts IGES, DXF, and DWG formats)
- 2014 GibbsCam VoluMill 2D Wireframe – high speed roughing
- 2015 eDrawings

**Turning:** Daewoo Puma 10HC w/ Fanuc OT Control

- Capacity – parts under 3" dia up to 6' long – parts between 3" and 14" dia up to 20" long
- 14" Max Turning Diameter up to 20" long
- 3" Thru Spindle Capacity up to 6' long
- Bar Puller for programmable material feed with part catcher

**Milling:**

Bridgeport/Hardinge 760 XP3- Fanuc 18i MB

- Travel: x: 30" y: 24" z: 24"
- 40 Taper spindle/30 position tool changer
- 12,000 RPM thru coolant spindle

Bridgeport EZ Trak SX

- EZ Trak CNC Programming
- Travel: x: 30" y: 12" z: 21"
- 300 lb capacity

**Tapping:** S-36 Pneumatic Flexarm

- Tap Capacity: up to 9/16"

**Cutting:**

- 30 Amp Miller Plasma Cutter
- 2 hp 12" Abrasive Cut-off Saw

**Welding:** GMAW, GTAW, SMAW

- GMAW: Miller 200 MIG Welder
- GTAW: Miller 210 TIG Welder

**Inspection:**

- 2' x 3' Starrett granite table
- 0-6" Micrometers
- 6" – 42" Calipers

**Material Handling:**

- Up to 2,000lb pallet handling

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